

號碼(No.): ETR24A05715 日期(Date): 06-Nov-2024

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明輝化工實業有限公司 (MIN HUEY CHEMICALS INDUSTRIES CO., LTD.) 新北市土城區大安路138巷32號 (NO. 32, LN 138, DA'AN RD., TUCHENG DIST., NEW TAIPEI CITY 23673, TAIWAN)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by the applicant as):

送樣廠商(Sample Submitted By) 樣品名稱(Sample Name) 樣品型號(Style/Item No.)	: : :	明輝化工實業有限公司 (MIN HUEY CHEMICALS INDUSTRIES CO., LTD.) MIN HUEY SCREEN INK (明輝油墨) 黑色系列 (無鹵) (BLACK (NON-HALOGEN))
=====================================	==== : :	30-Oct-2024 30-Oct-2024 to 06-Nov-2024
測試需求(Test Requested) :	(1)	依據客戶指定,參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試 鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP。 (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).) 其他測試項目請見下一頁。 (Please refer to next pages for the other item(s).)
測試結果(Test Results) :		請參閱下一頁 (Please refer to following pages.)
結 論(Conclusion) :	(1)	根據客戶所提供的樣品‧其鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP的測試結果符合RoHS 2011/65/EU Annex II暨其修訂指令(EU) 2015/863之限值要求。 (Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP,

amending Annex II to Directive 2011/65/EU.)





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DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863



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測試部位敘述 (Test Part Description)

No.1 : 黑色油墨 (BLACK INK)

測試結果 (Test Results)

測試項目	測試方法	單位	MDL	結果	限值
(Test Items)	(Method)	(Unit)		(Result)	(Limit)
				No.1	
鎘 (Cd) (Cadmium (Cd))	參考IEC 62321-5: 2013 · 以感應耦合電漿發射	mg/kg	2	n.d.	100
鉛 (Pb) (Lead (Pb))	光譜儀分析。(With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	1000
汞 (Hg) (Mercury (Hg))	參考IEC 62321-4: 2013 + AMD1: 2017 · 以感應 耦合電漿發射光譜儀分析。(With reference to IEC 62321-4: 2013 + AMD1: 2017, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	1000
六價鉻 Cr(VI) (Hexavalent Chromium Cr(VI))	參考IEC 62321-7-2: 2017 · 以紫外光-可見光分 光光度計分析。(With reference to IEC 62321- 7-2: 2017, analysis was performed by UV- VIS.)	mg/kg	8	n.d.	1000
一溴聯苯 (Monobromobiphenyl)		mg/kg	5	n.d.	-
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	n.d.	-
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.	-
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.	-
五溴聯苯 (Pentabromobiphenyl)	參考IEC 62321-6: 2015 · 以氣相層析儀/質譜儀	mg/kg	5	n.d.	-
六溴聯苯 (Hexabromobiphenyl)	分析。(With reference to IEC 62321-6: 2015,	mg/kg	5	n.d.	-
七溴聯苯 (Heptabromobiphenyl)	analysis was performed by GC/MS.)	mg/kg	5	n.d.	-
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.	-
九溴聯苯 (Nonabromobiphenyl)]	mg/kg	5	n.d.	-
十溴聯苯 (Decabromobiphenyl)]	mg/kg	5	n.d.	-
多溴聯苯總和 (Sum of PBBs)		mg/kg	-	n.d.	1000

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測試項目	測試方法	單位	MDL	結果	限值
(Test Items)	(Method)	(Unit)		(Result)	(Limit)
				No.1	
一溴聯苯醚 (Monobromodiphenyl ether)		mg/kg	5	n.d.	-
二溴聯苯醚 (Dibromodiphenyl ether)		mg/kg	5	n.d.	-
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.	-
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.	-
五溴聯苯醚 (Pentabromodiphenyl ether)	參考IEC 62321-6: 2015 · 以氣相層析儀/質譜儀	mg/kg	5	n.d.	-
六溴聯苯醚 (Hexabromodiphenyl ether)	分析。(With reference to IEC 62321-6: 2015,	mg/kg	5	n.d.	-
七溴聯苯醚 (Heptabromodiphenyl ether)	analysis was performed by GC/MS.)	mg/kg	5	n.d.	-
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	n.d.	-
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.	-
十溴聯苯醚 (Decabromodiphenyl ether)		mg/kg	5	n.d.	-
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	-	n.d.	1000
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl phthalate (BBP))	參考IEC 62321-8: 2017 · 以氣相層析儀/質譜儀 分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	n.d.	1000
鄰苯二甲酸二丁酯 (DBP) (Dibutyl phthalate (DBP))		mg/kg	50	n.d.	1000
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di- (2-ethylhexyl) phthalate (DEHP))		mg/kg	50	n.d.	1000
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl phthalate (DIBP))		mg/kg	50	n.d.	1000
鄰苯二甲酸二異癸酯 (DIDP) (Diisodecyl phthalate (DIDP)) (CAS No.: 26761-40-0, 68515-49-1)		mg/kg	50	n.d.	-
鄰苯二甲酸二異壬酯 (DINP) (Diisononyl phthalate (DINP)) (CAS No.: 28553-12-0, 68515-48-0)		mg/kg	50	n.d.	-
鄰苯二甲酸二正辛酯 (DNOP) (Di-n-octyl phthalate (DNOP)) (CAS No.: 117-84-0)		mg/kg	50	n.d.	-

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)	限值 (Limit)
		、 <i>,</i>		No.1	. ,
六溴環十二烷及所有主要被辨別出的異構物 (HBCDD) (α - HBCDD, β - HBCDD, γ - HBCDD) (Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α - HBCDD, β - HBCDD, γ - HBCDD)) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	參考IEC 62321-9: 2021 · 以氣相層析儀/質譜儀 分析。(With reference to IEC 62321-9: 2021, analysis was performed by GC/MS.)	mg/kg	20	n.d.	-

備註(Note):

- 1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
- 2. MDL = Method Detection Limit (方法偵測極限值)
- 3. n.d. = Not Detected (未檢出); 小於MDL / Less than MDL
- 4. "-" = Not Regulated (無規格值)
- 5. 除非另有說明,參照ILAC-G8:09/2019決定規則,採用簡單允收規則之二分法(w=0)進行符合性判定;根據此規則,符合 性結果之判定係以測試結果與限值做比較。(Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.)

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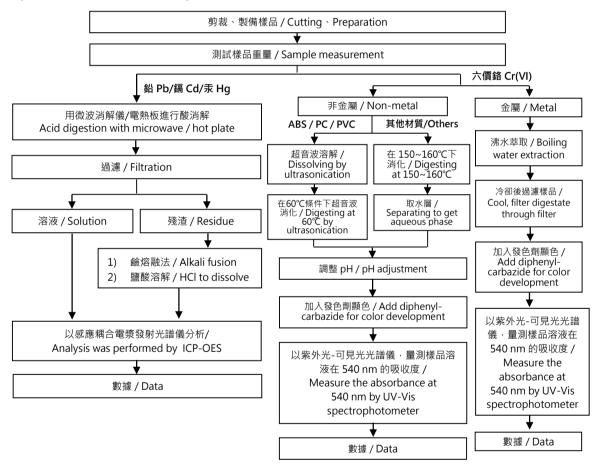
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重金屬流程圖 / Analytical flow chart of heavy metal

根據以下的流程圖之條件,樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr^{6+} test method excluded)



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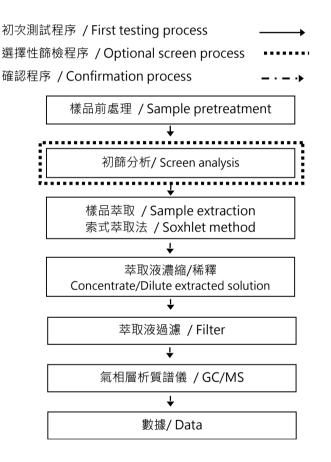
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多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs



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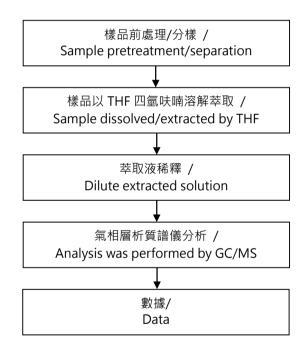
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可塑劑分析流程圖 / Analytical flow chart - Phthalate

【測試方法/Test method: IEC 62321-8】



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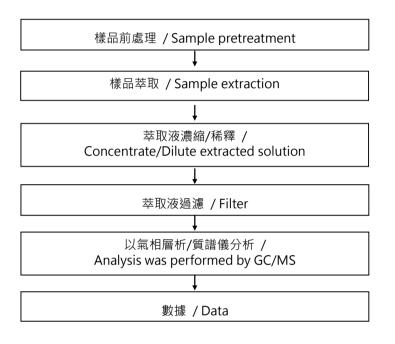
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六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD



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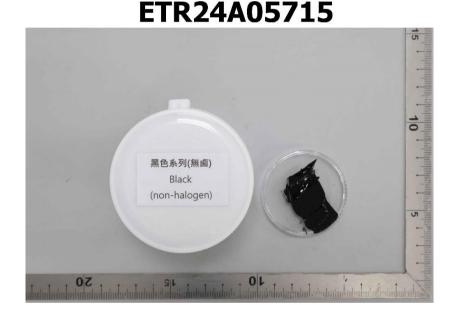


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> *照片中如有箭頭標示,則表示為實際檢測之樣品/部位.* (The tested sample / part is marked by an arrow if it's shown on the photo.)



** 報告結尾 (End of Report) **

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