

## 測試報告

## Test Report

號碼(No.): ETR24A05703

日期(Date): 06-Nov-2024

頁數(Page): 1 of 9

明輝化工實業有限公司 (MIN HUEY CHEMICALS INDUSTRIES CO., LTD.)

新北市土城區大安路138巷32號 (NO. 32, LN 138, DA'AN RD., TUCHENG DIST., NEW TAIPEI CITY 23673, TAIWAN)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by the applicant as) :

送樣廠商(Sample Submitted By) : 明輝化工實業有限公司 (MIN HUEY CHEMICALS INDUSTRIES CO., LTD.)

樣品名稱(Sample Name) : MIN HUEY SCREEN INK (明輝油墨)

樣品型號(Style/Item No.) : 橘色系列 (無鹵) (ORANGE (NON-HALOGEN))


收件日(Sample Receiving Date) : 30-Oct-2024

測試期間(Testing Period) : 30-Oct-2024 to 06-Nov-2024

測試需求(Test Requested) : (1) 依據客戶指定，參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP。 (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).)  
(2) 其他測試項目請見下一頁。 (Please refer to next pages for the other item(s).)

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages.)

結論(Conclusion) : (1) 根據客戶所提供的樣品，其鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP的測試結果符合RoHS 2011/65/EU Annex II暨其修訂指令(EU) 2015/863之限值要求。 (Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.)

  
Troy Chang / Department Manager  
Signed for and on behalf of  
SGS TAIWAN LTD.  
Chemical Laboratory - Taipei



PIN CODE: 4754415B

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## 測試部位敘述 (Test Part Description)

No.1 : 橘色油墨 (ORANGE INK)

## 測試結果 (Test Results)

| 測試項目<br>(Test Items)                    | 測試方法<br>(Method)   | 單位<br>(Unit) | MDL  | 結果<br>(Result) | 限值<br>(Limit) |
|---|--|--------------|------|----------------|---------------|
|   |  |              |      | No.1           |               |
| 鎘 (Cd) (Cadmium (Cd))                   | 參考IEC 62321-5: 2013 · 以感應耦合電漿發射光譜儀分析。(With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.)                         | mg/kg        | 2    | n.d.           | 100           |
| 鉛 (Pb) (Lead (Pb))                      |  | mg/kg        | 2    | n.d.           | 1000          |
| 汞 (Hg) (Mercury (Hg))                   | 參考IEC 62321-4: 2013+ AMD1: 2017 · 以感應耦合電漿發射光譜儀分析。(With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.) | mg/kg        | 2    | n.d.           | 1000          |
| 六價鉻 Cr(VI) (Hexavalent Chromium Cr(VI)) | 參考IEC 62321-7-2: 2017 · 以紫外光-可見光分光光度計分析。(With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.)                     | mg/kg        | 8    | n.d.           | 1000          |
| 一溴聯苯 (Monobromobiphenyl)                | 參考IEC 62321-6: 2015 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)                             | mg/kg        | 5    | n.d.           | -             |
| 二溴聯苯 (Dibromobiphenyl)                  |  | mg/kg        | 5    | n.d.           | -             |
| 三溴聯苯 (Tribromobiphenyl)                 |  | mg/kg        | 5    | n.d.           | -             |
| 四溴聯苯 (Tetrabromobiphenyl)               |  | mg/kg        | 5    | n.d.           | -             |
| 五溴聯苯 (Pentabromobiphenyl)               |  | mg/kg        | 5    | n.d.           | -             |
| 六溴聯苯 (Hexabromobiphenyl)                |  | mg/kg        | 5    | n.d.           | -             |
| 七溴聯苯 (Heptabromobiphenyl)               |  | mg/kg        | 5    | n.d.           | -             |
| 八溴聯苯 (Octabromobiphenyl)                |  | mg/kg        | 5    | n.d.           | -             |
| 九溴聯苯 (Nonabromobiphenyl)                |  | mg/kg        | 5    | n.d.           | -             |
| 十溴聯苯 (Decabromobiphenyl)                |  | mg/kg        | 5    | n.d.           | -             |
| 多溴聯苯總和 (Sum of PBBs)                    | mg/kg  | -            | n.d. | 1000           |               |

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新北市土城區大安路138巷32號 (NO. 32, LN 138, DA'AN RD., TUCHENG DIST., NEW TAIPEI CITY 23673, TAIWAN)

| 測試項目<br>(Test Items)   | 測試方法<br>(Method)   | 單位<br>(Unit) | MDL | 結果<br>(Result) | 限值<br>(Limit) |
|--|--|--------------|-----|----------------|---------------|
|  |  |              |     | No.1           |               |
| 一溴聯苯醚 (Monobromodiphenyl ether)  | 參考IEC 62321-6: 2015 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.) | mg/kg        | 5   | n.d.           | -             |
| 二溴聯苯醚 (Dibromodiphenyl ether)  |  | mg/kg        | 5   | n.d.           | -             |
| 三溴聯苯醚 (Tribromodiphenyl ether)   |  | mg/kg        | 5   | n.d.           | -             |
| 四溴聯苯醚 (Tetrabromodiphenyl ether)   |  | mg/kg        | 5   | n.d.           | -             |
| 五溴聯苯醚 (Pentabromodiphenyl ether)   |  | mg/kg        | 5   | n.d.           | -             |
| 六溴聯苯醚 (Hexabromodiphenyl ether)  |  | mg/kg        | 5   | n.d.           | -             |
| 七溴聯苯醚 (Heptabromodiphenyl ether)   |  | mg/kg        | 5   | n.d.           | -             |
| 八溴聯苯醚 (Octabromodiphenyl ether)  |  | mg/kg        | 5   | n.d.           | -             |
| 九溴聯苯醚 (Nonabromodiphenyl ether)  |  | mg/kg        | 5   | n.d.           | -             |
| 十溴聯苯醚 (Decabromodiphenyl ether)  |  | mg/kg        | 5   | n.d.           | -             |
| 多溴聯苯醚總和 (Sum of PBDEs)   |  | mg/kg        | -   | n.d.           | 1000          |
| 鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl phthalate (BBP))                                   | 參考IEC 62321-8: 2017 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.) | mg/kg        | 50  | n.d.           | 1000          |
| 鄰苯二甲酸二丁酯 (DBP) (Dibutyl phthalate (DBP))   |  | mg/kg        | 50  | n.d.           | 1000          |
| 鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di-(2-ethylhexyl) phthalate (DEHP))                      |  | mg/kg        | 50  | n.d.           | 1000          |
| 鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl phthalate (DIBP))                                   |  | mg/kg        | 50  | n.d.           | 1000          |
| 鄰苯二甲酸二異癸酯 (DIDP) (Diisodecyl phthalate (DIDP)) (CAS No.: 26761-40-0, 68515-49-1) |  | mg/kg        | 50  | n.d.           | -             |
| 鄰苯二甲酸二異壬酯 (DINP) (Diisononyl phthalate (DINP)) (CAS No.: 28553-12-0, 68515-48-0) |  | mg/kg        | 50  | n.d.           | -             |
| 鄰苯二甲酸二正辛酯 (DNOP) (Di-n-octyl phthalate (DNOP)) (CAS No.: 117-84-0)               |  | mg/kg        | 50  | n.d.           | -             |

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新北市土城區大安路138巷32號 (NO. 32, LN 138, DA'AN RD., TUCHENG DIST., NEW TAIPEI CITY 23673, TAIWAN)

| 測試項目<br>(Test Items)  | 測試方法<br>(Method)   | 單位<br>(Unit) | MDL | 結果<br>(Result) | 限值<br>(Limit) |
|---|--|--------------|-----|----------------|---------------|
|   |  |              |     | No.1           |               |
| 六溴環十二烷及所有主要被辨別出的異構物 (HBCDD) (α- HBCDD, β- HBCDD, γ- HBCDD) (Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α- HBCDD, β- HBCDD, γ- HBCDD)) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8)) | 參考IEC 62321-9: 2021 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-9: 2021, analysis was performed by GC/MS.) | mg/kg        | 20  | n.d.           | -             |

### 備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit (方法偵測極限值)
3. n.d. = Not Detected (未檢出) ; 小於MDL / Less than MDL
4. "-" = Not Regulated (無規格值)
5. 除非另有說明 · 參照ILAC-G8:09/2019決定規則 · 採用簡單允收規則之二分法(w=0)進行符合性判定 ; 根據此規則 · 符合性結果之判定係以測試結果與限值做比較。(Unless otherwise stated , the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.)

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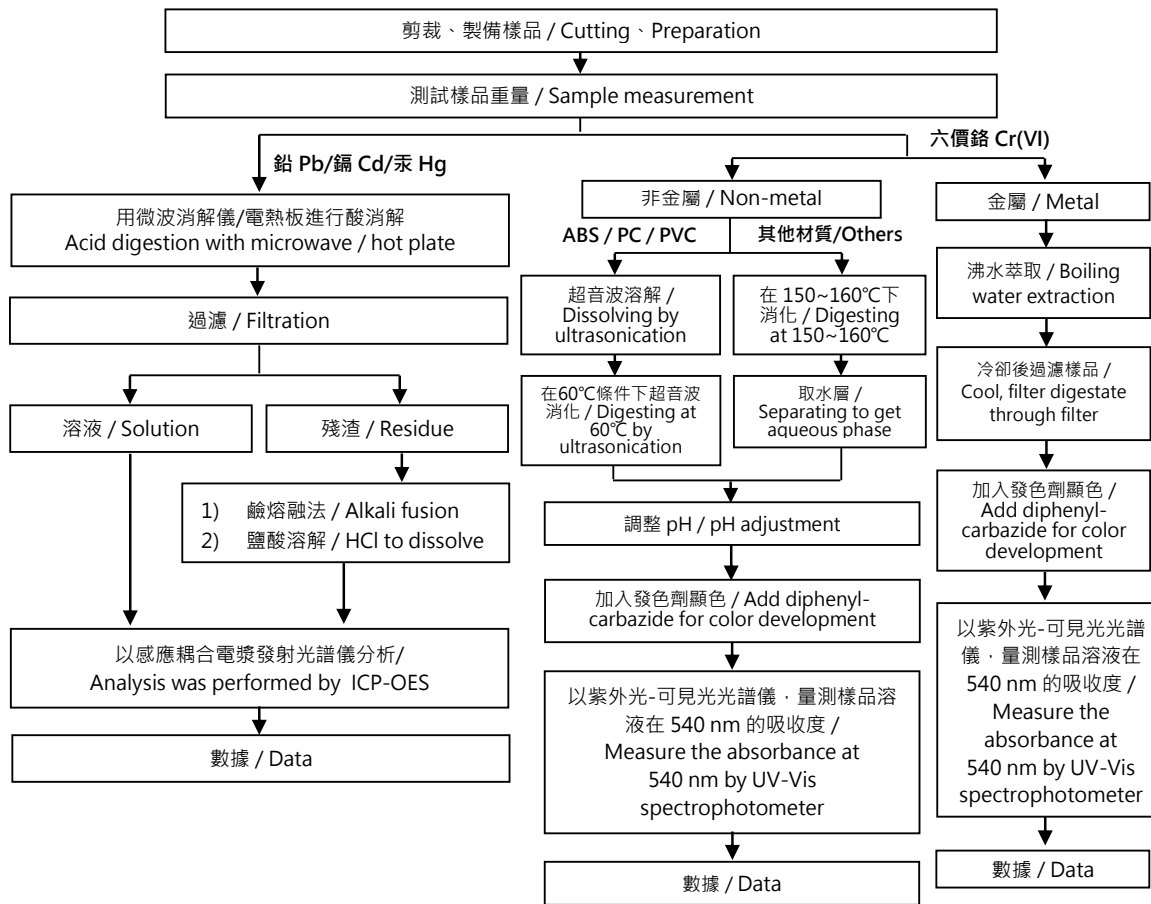
明輝化工實業有限公司 (MIN HUEY CHEMICALS INDUSTRIES CO., LTD.)

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### 重金屬流程圖 / Analytical flow chart of heavy metal

根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart.  
(Cr<sup>6+</sup> test method excluded)

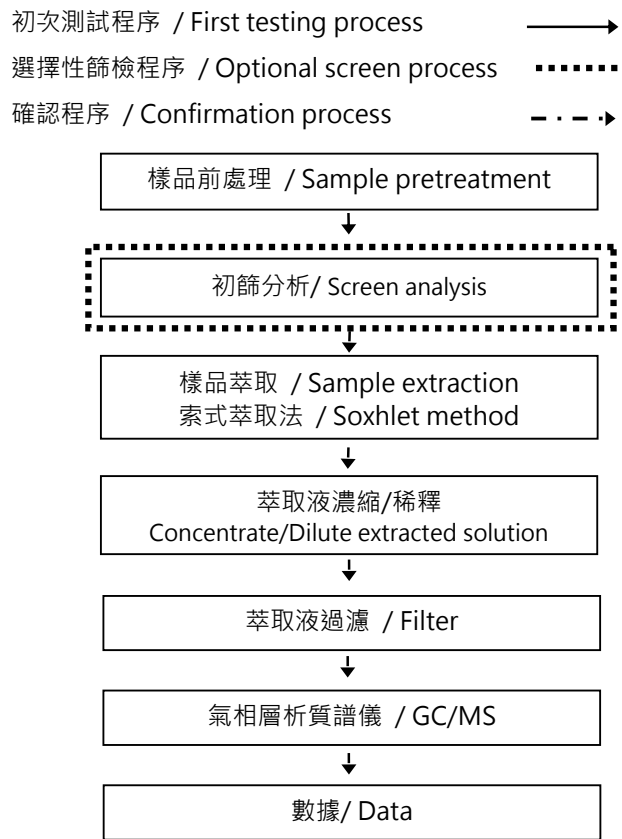


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### 多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs



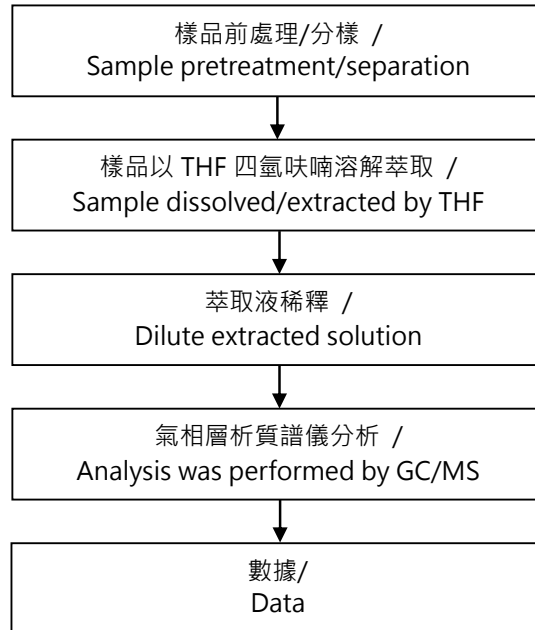
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### 可塑劑分析流程圖 / Analytical flow chart - Phthalate

#### 【測試方法/Test method: IEC 62321-8】

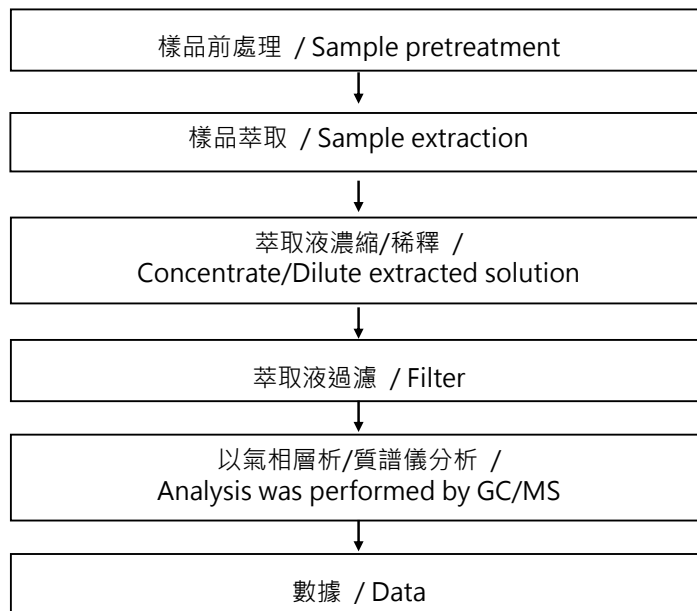


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### 六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD



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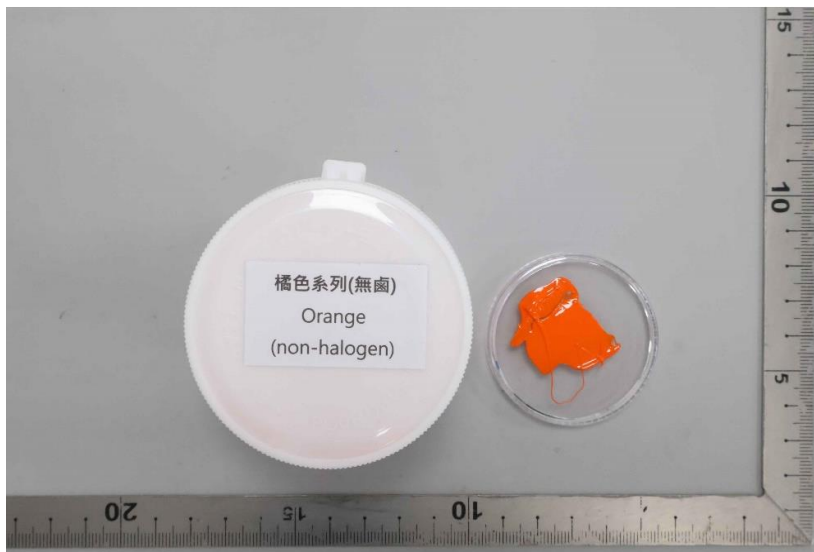
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\* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。\*

(The tested sample / part is marked by an arrow if it's shown on the photo.)

### ETR24A05703



\*\* 報告結尾 (End of Report) \*\*

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